



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0257.005

DVS ZERT GmbH hereby certifies that the welding company

**Kersten Maschinenbau GmbH
Ockrilla
Gewerbegebiet 5
01689 Niederau
Germany**

fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P, S**

in the range indicated in the annex.

validity: 2025-05-05 until 2028-08-03

Düsseldorf, 2025-05-05
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
121	1.2	$t \geq 5 \text{ mm}$	FW
135	1.2	$t \geq 3 \text{ mm}$	FW
	1.2	$t = 8 - 32 \text{ mm}$	-
	1.2	$t = 10 - 40 \text{ mm}$	BW
	8	$t = 3 - 20 \text{ mm}$	FW
141/135	8	$t = 3 - 20 \text{ mm}$	-
141	8	$t = 3 - 20 \text{ mm}$	FW

Area of Application:

- New build of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Falk Pfitzner, IWE

born: 1985-05-03

1st deputy(ies) of the responsible welding coordinator(s):

Johanna Kersten, IWE

born: 1999-06-16

Others deputies:

Axel Gärtner, IWS

born: 1968-09-14

Remarks:

Register no.:

DVSZERT/15085/CL1/257/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.